

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 15.05.13	Job No.: RD15-837-01	ADR Yes/No: Y	ADR Date: 15.05.13	<div style="font-size: 2em; font-weight: bold;">MPP</div> <div style="font-weight: bold;">ECN #: 15- 571</div>
Product No.: D117-837	Created By: RF	Approved By: <i>[Signature]</i>		
Product Name: Heli-Utility-Basket	Checked By: <i>[Signature]</i>			

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF		DQA / QA Coord.	Y	PS / ED	
Production Manager / Coord.	Y	IMP / MF	<i>M</i>	QC Coordinator	Y	PD	
Purchasing Manager / Purchasing Coord.	N	LL / CL		Customer Support	Y	SW / LM	
Production Engineering Coord.	Y	DD / JLM		Customer Technical Support	Y	MB / HS	
Production Engineering Coord.	N	DL		Marketing	Y	KO / SL	
Customer Order Processing	N	SL / BG		Sales Support Manager	Y	CP	

Reason for Change:
For customer request created a DSI to correct alignment issue.

Documents Affected:

- MDL-D117-837 Rev. I
- DSI 9724 Rev. A
- D5253 Rev. A

IF APPLICABLE: **NCR:** 15-5016 **PAR:** **CAR:** **CIR:** **URF:**

PAPERWORK UPDATE ☒ **PARTS MUST COMPLY** ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW	Send DSI 9724-011 Kit to GSH	
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	RF	MDL-D117-837 Rev. I	<i>15.05.26</i>
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	Y			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		<i>15.05.26</i>
12	Update Product Specification Files (Bluefiles)	Y	KJ	Add DSI 9724	<i>15.05.26</i>
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<i>15.05.26</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		<i>15.05.26</i>
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#158	<i>15.05.26</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D117-837-011 now CHG 006	<i>15.05.26</i>
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		<i>15.05.26</i>
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		<i>15.05.26</i>
21	Update Controlled Supplier Documents (Qpulse) Database	N			<i>15.05.26</i>
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ	Add DSI	<i>15.05.26</i>
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		<i>15.05.26</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

- Updated/Create BOM/routing per above drawings.
- D117-837-011 Kit now @ CHG 006
- Add a DSI 9724-011 Kit to existing D117-837-011 Kits in stock.
- Look at tooling for D4784-041 baskets to straighten out bottom frames after welding so that quick release feature is funtional.

D W/ 133224 X3
DSI 9724-011 @ CHG 001, D117-837-111 @ CHG 003
- 133039
15-5-27

New w/o issued as per ecn
D117-837-011BK 133030
-111 133222

ECN Verified & Complete: _____ Date: _____